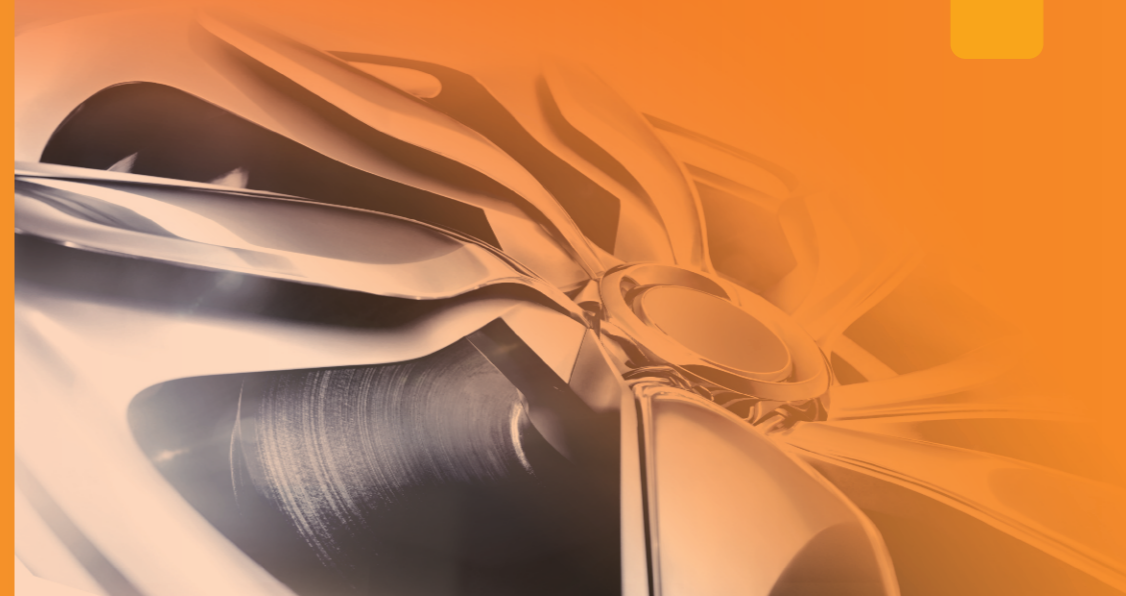
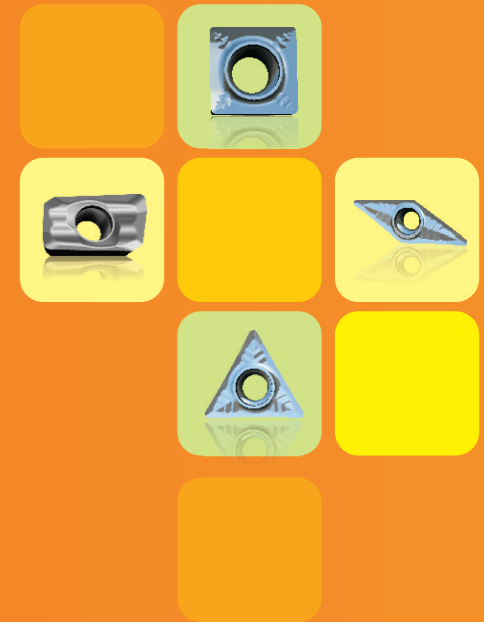


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OKE 株洲欧科亿硬质合金有限公司
OKE CARBIDE CO.,LTD

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Highly Efficient Aluminum Alloy Machining

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铝合金



OK434

细颗粒碳化钨与超细钴粉结合，通过低压烧结实现内部组织的完全致密。具有硬度高，强度高，导热性好等特点，适用于有色金属，铸铁等材料的精、半精加工。

Fine particles of tungsten carbide and ultrafine cobalt powder combined, realize fully dense internal organization by low-pressure sintering. With high hardness, high strength, good thermal conductivity and other characteristics, is suitable for non-ferrous metals, iron and other materials, semi-finish machining precision.

NL槽型 NL Chip Breaker

独一无二的三维断屑槽及大的容屑槽设计，有效保证了刀片的断屑和排屑性能；大前角及后角使刀片刃口更加锋利，切削更加轻快，并有效降低了切削负载；刃倾角的设计有效控制了切屑的流向；刀片前刀面的镜面效果，有效降低了切屑与前刀面发生粘结的可能性，并有效遏制了积屑瘤的产生，从而可以获得高的表面质量及刀片寿命。

Unique three-dimensional chip breaker and sufficient Chip Pocket can efficiently guarantee chip break and chip removal performance. Large rake angle and back angle form sharp cutting edge, it's optimized quick cutting and lower cutting loading. Special design in cutting edge inclination can efficiently control flow direction of chip. Mirror effect in rake angle can efficiently reduce the possibility of bonding and restrain built-up edge, consequently obtains good surface quality and insert life.

对比试验 Contrast Test

被加工材料：纯铝			
切削参数 Cutting Parameter	V=600m/min	Ap=0.3mm	F=0.2mm/r
切屑 Cutting			
表面质量 Surface Quality			
	欧科亿公司刀片 OKE's	某公司同类产品 Other Company's Similar Products	
◎ 刀片断屑更好,切屑更流畅,加工表面更光滑。 OKE's are better in finished surface quality, breaking chip, and controlling chip.			

产品型号 Product model

图片	型号	OK434
	CCGX060202-NL	●
	CCGX060204-NL	▲
	CCGX09T302-NL	●
	CCGX09T304-NL	▲
	CCGX09T308-NL	▲
	CCGX120404-NL	▲
	CCGX120408-NL	●
		DCGX070202-NL
DCGX070204-NL		▲
DCGX11T304-NL		●
DCGX11T308-NL		▲
	SCGX09T304-NL	▲
	SCGX09T308-NL	▲
	SCGX120404-NL	●
	SCGX120408-NL	●
	RCGT10T3MO-NL	●
	RCGT1204MO-NL	●
	SEKT12T3-NL	●
	SEKT1204-NL	●

图片	型号	OK434
	TCGX090202-NL	●
	TCGX090204-NL	▲
	TCGX110202-NL	●
	TCGX110204-NL	▲
	TCGX110208-NL	○
	TCGX16T304-NL	▲
	TCGX16T308-NL	▲
		VCGX110202-NL
VCGX110204-NL		▲
VCGX110302-NL		●
VCGX110304-NL		▲
VCGX110308-NL		○
VCGX160402-NL		●
VCGX160404-NL		●
VCGX160408-NL		▲
	VCGX160412-NL	▲
	VCGX220530-NL	▲
	APGT1135PDER-NL	●
	APKT160402-NL	●
	APKT160404-NL	●

▲ 主推牌号备库存 ● 可选牌号备库存 ○ 按订单生产

纯铝铝合金加工首选

